



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3642-1
Job Sheet 179722



Part No: D3642-1

Job Qty: 6 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07-07-20 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		7/18/18	0.00	0.00	Start Up Waterjet		SC 8/10/18
100	Waterjet	6 pcs		7/18/18	0.00	0.54	Waterjet1		SC 8/10/18
110	QC	6 pcs		7/18/18	0.00	0.00	QC2 Waterjet-2		SC 8/10/18
120	QC	6 pcs		7/18/18	0.00	0.00	QC8-3		38
130	HandFinish	6 pcs		7/18/18	0.00	0.35	HandFinish1		SA 7/18/18
140	QC	6 pcs		7/18/18	0.00	0.00	QC3		38
150	Packaging	6 pcs		7/18/18	0.00	0.00	Packaging3		JUL 24 2018
160	QC21-SA	6 Ea		7/18/18	0.00	0.00	QC21		JUL 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	.9984 sf (.1664 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	1	83	0

Part Specifications

Specifications could not be found.

Plex 6/21/18 7:27 AM Dart.lajeunesse.marie

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

Date:

QA Closed: _____ Date: _____

Work Order update only

[illegible]

DART AEROSPACE LTD		Work Order:	179722
Description: Doubler		Part Number:	D3642-1
Inspection Dwg: D3642 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.125	+0.004/-0.001	Ø0.126	1		V8C-01	
Ø0.098	+0.004/-0.001	Ø0.098	1			
0.35	+/-0.030	0.355	1			
1.25	+/-0.030	1.256	1			
1.700	+/-0.010	1.702	1			
2.15	+/-0.030	2.157	1			
3.05	+/-0.030	3.054	1			
3.95	+/-0.030	3.956	1			
4.078	+/-0.010	4.080	1			
4.85	+/-0.030	4.858	1			
5.20	+/-0.030	5.204	1			
0.343	+/-0.010	0.345	1			
0.40	+/-0.030	0.406	1			
1.30	+/-0.030	1.302	1			
3.35	+/-0.030	3.359	1			
3.47	+/-0.030	3.474	1			
3.79	+/-0.030	3.80	1			
3.959	+/-0.010	3.960	1			
4.08	+/-0.030	4.087	1			
4.60	+/-0.030	4.606	1			
1.537	+/-0.010	1.540	1			
3.28	+/-0.030	3.29	1			
3.80	+/-0.030	3.81	1			
3.915	+/-0.010	3.918	1			
0.450	+/-0.010	0.454	1			
4.066	+/-0.010	4.070	1			
4.20	+/-0.030	4.209	1			

Measured by:	SC	Audited by:	DAS 38	Prototype Approval:	N/A
Date:	18/10/14	Date:	JUL 04 2014	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.10.19	New Issue	KJ/EC/DD	
B	08.12.01	Dimensions updated per Dwg Rev. B	KJ/EC	